

Industrial Automation

IMI Bimba



Product Line Guide for Industrial Automation

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Roundline Actuators



Original Line Series Non-repairable stainless steel body 12 Bore Sizes from 5/16"- 3"

Original Line with Adjustable Cushions Protection against kinetic energy 3/4" - 3" bores



Original Line MRS Magenetic piston standard 9/16" - 2-1/2" bores



Original Line All Stainless Steel Stainless steel body and end caps Food grade grease 5/16"- 3" bores



Original Line Non-Rotating Square rod design 9/16" - 2-1/2" bores



Original Line PC Series Heavy duty roundline 3/4" - 2" bores Delrin end caps 9/16" - 2" bores





Original Line Rod Lock Built-in mechanical lock 3/4"-3" bores



Original Line Three Position Single cylinder with 3 distinct positions 9/16"-2" bores



Hole Punch Cylinder 1-4"-5/8" diameter cutter and non-cutter options available



Double-Wall NFPA interchangeable cylinder with an epoxy coated outer body 1-1/2" - 4" bores

Compact Actuators



Flat-1 8 bore sizes from 9/16" - 4" bores



Repairable Stainless

Food grade grease and

Steel Design

secondary wiper

1-1/2" - 8" bores

Square Flat-1 Horizontal and side mounting 3/4" - 4" bores



Flat-1 Multiple Position Stainless Steel Flat-1 Corrosion resistant, IP69K rated 9/16"-4" bores



Position Feedback

Internal transducer for

feedback or control

1-1/16"- 3" bores

Flat-II Non-rotating twin rod 3/4"- 2" bores



Stopper Cylinder Made to withstand side impact loading 32mm bore



Repairable roundline 1-1/4"-3" bores



Single Acting Air Clamps Gripping power on extend stroke and spring retract 15 different models



Square Flat-II Horizontal and side mounting with non-rotating Twin Rod 3/4"-2" bores



Twist Clamp Combination rotary and linear motion 23mm - 63mm bores



Flat-1 Multiple Power Available in 2, 3 and 4 stage force multiplier 2-1/2", 3" and 4" bores



Diaphragm Cylinder Extremely compact (0.56"), ideal for clamping 1-1/4" bore



positions

9/16"- 4" bores

Compact with three distinct



online configurators available for cylinders, valves, and FRLs: bimba.com/en



Extruded Flat-1 (EF-1)

interchangeable dimensions

Extruded body with

12mm - 100mm bores



Extruded Flat-2 (EF-2) Guided and non-rotating extruded body 12mm - 100mm bores



Extruded Flat Lift Table Four guide shafts for supporting vertical lifting 50mm, 80mm, 100mm bores



EFP/EFQ Multi-postition and multi-power extruded body designs 12mm - 100mm bores



Miniature Air Cylinders MF and MA series for extremely tight spaces 1/4", 3/8", and 1/2" bores



Twin Bore Basic, double end rod and air table styles available 6mm - 32mm bores



Narrow Profile Air Table Single bore air table with precise load guiding 12mm, 20mm, 32mm bores



Space Saver Unique compact design 3/4"-4" bores

NFPA Actuators



PA Series NFPA interchangeable, cost effective 1-1/2"-4" bores



Standard Aluminum (TA Series) Aluminum body NFPA interchangeable 1-1/2" - 12" bores



Flush Mount (FM Series) Aluminum body NFPA interchangable design with sleeve nut constructions 1-1/2" - 8" bores



Stainless Steel (SS Series) Heavy duty stainless steel cylinders interchangeable design 1-1/2" - 8" bores



Triple Rod (TRA Series) Triple rod for non-rotating design 1-1/2" - 8" bores



TAS Series Steel body NFPA interchangeable design 1-1/2" - 8" bores



Three Position Single cylinder unit with 3 distinct positions 1-1/2" - 8" bores



Multi-Stage Multiple pistons used to increase force 1-1/2" - 8" bores



Position Feedback Offers continuous position sensing 1-1/2" - 6" bores



Tough Duty (TD Series) Heavy duty aluminum body NFPA interchangeable design 1-1/2" - 8" bores



Stainless Steel Multi-Stage Multiple piston design in a stainless steel body 1-1/2" - 8" bores



Back to Back Two cylinders combined into one unit 1-1/2" - 8" bores



Bench Top Press Heavy duty steel keyed and bolted construction 5" bores



FM with Rod Lock Aluminum body design with 100% ball bearing rod lock 1-1/2" - 6" bores



Guided Actuators



TE Series Thruster

Composite bearings

for high loads

9/16" - 3" bores

T Series Thruster Ball bearings for high precision 9/16" - 3" bores



ET Series Thruster Extruded body, compact profile 12mm - 32mm bores



PneuMoment® Heavy moment loading capability 1-1/16" - 2-1/2" bores



Multiple Position Thruster 3 positions in composite or ball bearing options 9/16" - 2" bores





4 Shaft T Series Higher load ball bearing thruster 2°, 2-1/2°, 3° bores

Movable Housing Thruster Composite or ball bearing options 9/16" - 3" bores

Rodless Actuators





Ultran Rodless Slide Magnetically coupled with built in guide 5/16" - 2" bores





Ultran High Load SlideUltHigh moment load capabilityMe1-1/16", 1-1/4", θ 1-1/2" bores18r

Ultran Band Mechanically coupled 18mm - 63mm bores

Rotary Actuators

Ultran Rodless

5/16" - 2" bores

Magnetically coupled



Pneu-Turn Rack and pinion, single and double rack configurations 9/16" - 2" bores



Pneu-Turn 3 Position Three distinct rotation positions, single and double rack configurations 9/16" - 2" bores



Position Feedback Pneu-Turn Transducer installed for feedback or control 1-1/2" - 2" bores

ISO Actuators



ISO 15552 Extruded body conforms to ISO 15552 standards 32mm - 125mm bores



ISO 6432 Roundline cylinder conforms to ISO 6432 standards 10mm - 25mm bores





Hydraulic Actuators



Medium Pressure (MH Series) NFPA tie-rod for up to 1500 PSI 1-1/2" - 8" bores





NFPA tie-rod for up to 3000 PSI

High Pressure

(HH Series)

Compact Medium Pressure (CMH Series) Compact medium pressure hydraulic up to 2030 PSI 25mm - 101mm bores

Compact High Pressure (CHH Series) Compact high pressure hydraulic up to 3000 PSI 25mm - 76mm bores

Electric Actuators



Norgren ELION Rod-style 32, 40, 50, 63, 80, 100mm bores ISO 15552 ball screw Stroke up to 59" Thrust: up to 6,800 lbs.



Norgren ELION Rodless 48, 60, 80, 100mm bores Toothbelt or ball screw Stroke up to 18 feet Belt Thrust: up to 337 lbs. Screw Thrust: up to 2,282 lbs.



Original Line 500 Series

Replaceable rod stud - 500 PSI

EFE/EFET Extruded Flat 16, 20, 25, 32, 40, 50mm bores Stroke up to 5" Thrust: up to 260 lbs.



Original Line "HL" Option

5/16" - 3" bores

With 'HL' option - 250 PSI

EET Extruded Thruster 16, 20, 25, 32mm bores Ideal for high side loading applications Stroke up to 10" Thrust: up to 248 lbs.



Standard Aluminum "TA" & "FM" with 'TH' option - 400 PSI 1-1/2" - 12" bores



NPET Narrow Profile Table 20 & 32mm bores Ideal for cartesian-type and pick & place applications Stroke up to 8" Thrust: up to 248 lbs.



Multi-Axis 2-axis, 3-axis and more Highly configurable in any profile style and size combination

Extensive library of mountings and accessories



L Series 40mm – 100mm profile sizes Compact design Flexible mounting Low maintenance



Q Series 60 – 125mm profile sizes Suitable for clean room applications Flexible mounting High operational reliability



E Series 30mm – 125mm profile sizes Long travel distances High dynamics and speed capable Most available configurations



D Series 120, 160, 200mm profile sizes High-load bearing capacity Internal guiding High rigidity



Grippers





BPGS Series Pneumatic gripper system Gripping forces up to 450 lbs. at 80 PSI **BPGS Hot Metal Gripper** Pneumatic gripper system - high temperature Gripping forces up to 450 lbs. at 80 PSI Max. operating temperature: 1650°F

Switches



Band Mounted

10-28 VDC, 50mA rating

Edge detection







Tie-Roded Mounted Models available for cylinders with a 5" bore size or greater For use with Original Line, Pneu-Turn, Guided Thrusters, Double-Wall, RS cylinders



Digital Pressure

(2) individually programmed sinking
(NPN) or sourcing (PNP) digital outputs
(1) 1-5V or 4-20mA analog output
optional IP65 enclosure protection

Sensors







BPT Pressure Transducer Pressure ranges from vacuum to 5,000 PSI IP67 stainless steel housing Accuracy 0.4% FS, BFSL





Directional Control Valves



Isonic® V1000 Port: PIF 5/32", 1/4" Function: 2/2, 3/2 Cv: 0.01 to 0.05 Voltage: 12, 24 VDC, 24, 120 VAC



Nova Inline solenoid and air pilot Port: 1/8" and 1/4" Function: 4/2 Cv: 0.07 to 1.0 Voltage: 12, 24 VDC, 24, 120, 220, 240 VAC



Capsula Sub-base manifold Port: 1/4° and 1/2° Function: 2/2, 3/2, 5/2, 5/3 Cv: 0.07 to 3.17 Voltage: 12, 24 VDC, 24, 120, 220, 240 VAC

SLV

Function

Slide/lockout valves

Port: 1/4", 3/8", 1/2"

Cv: 0.94 to 3.18

BPV Series

0.125" - 0.500"

Pneumatic pinch valve

Supports tubing from



Dura-Matic Pressure and bleed valve Port: 1/4" and 1/8" Operating pressure: 20 - 150 PSI

MHL

Cv: 0.14

Rotary hand valve Port: 1/8"

Function: 4/2, 4/3



Miniature Manual Port: 10-32 UNF (F), 1/8" NPT/ 10-32 UNF (F), 1/8" (F) NPT Function: 2/2, 3/2, 5/2 Cv: 0.2 to 0.54

Specialty Valves



CSV Two-hand anti-tiedown controls Port: 1/8", PIF 1/4", 1/8" Cv: 0.11 to 1.00



ACV Dash/panel mount PTO control valve Port: 5/32", 1/4" Cv: 0.053 to 0.12 Voltage: 12, 24VDC



LTV Low stress valves Port: 1/8" Function: 5/2 Cv: 0.24

EATUR



Pneumatic Isolation Valve (PIV) OSHA required lockout/tagout Port: 1/4"-1-1/2" Cv: 2.0 to 54.0

Function Fittings and Flow Control Valves



Flow Control Valves Inline and right-angle flow controls Port: 1/8", 1/4", 1/2" Cv: 0.1 to 3.1



Logic Valves Port: 1/8", 1/4", 1/2" Function: binary/timers/relay Cv: 0.12 to 0.75



SV/CV Series Shuttle/check valves Port: 1/8", 1/4" Cv: 0.4 to 0.32

Send air signal when rod

motion stops Port: 1/8", 1/4", 3/8", 1/2"

Stroke Completion Sensors



QEV Quick exhaust valve Port: 1/8", 1/4", 3/8", 3/4", 1" Cv: 0.10 to 4.40



600/900 Series

Pneumatic pinch valve

Supports tubing from

0.187" - 1.625"

PBV Series Bleed valves Port: 10-32 UNF, 1/8", 1/4"



Dyna-Coil Mini solenoid valves Port: 1/4", 3/8", 1/2" Function: 2/2, 3/2 Cv: 0.94 to 3.18 Voltage: 12, 24 VDC, 24, 120, 240 VAC



Versagrip® Solenoid Solenoid pinch valve Supports tubing from 0.063" - 0.375"



Needle Valves Port: 10-32 UNF, 1/8" Cv: 0.09



Fittings & Accessories



Metal Push-In Nickel plated brass Inch - 1/8" to 1/2" O/D tube Metric - 4 to 12mm O/D tube Vacuum to 260 psi



Composite Push-In Composite Inch - 1/8" to 1/2" O/D tube Metric - 3 to 16mm O/D tube Vacuum to 150 psi



Barb Fittings Nickel plated brass Inch - 1/16" to 3/8" I/D tube



Silencers Bronze and plastic 10-32 UNF, 1/8", 1/4", 3/8", 1/2"



Tubing Single and multi-bore polyurethane 1/8", 5/32", 1/4", 5/16", 3/8"



Manifolds Available in a variety of port sizes, configurations, and materials including aluminum, brass, stainless steel, polypropylene, and nylon materials.



Air Jets For cooling and blowing 1/32 and 1/16 orifice Cv: 0.02 to 0.10





MFD Series

Actuators



MACQ Extruded body cylinders, interchangeable dimensions 12mm - 100mm bores



MHRQ Double rack and pinion 4 model sizes





MGAFC Combination unit 1/8" to 1/2" NPT Pressure range: 20 to 130 PSI Temperature range: 23°F to 158°F



MGAFR Series Filter / regulator 1/8" to 1" NPT Pressure range: 20 to 130 PSI Temperature range: 23°F to 158°F



MGAF Filter 1/8" to 1" NPT Pressure range: 20 to 145 PSI Temperature range: 23°F to 158°F



MGAFB Coalescing filter 1/8" to 1/2" NPT Pressure range: 20 to 145 PSI Temperature range: 23°F to 158°F



MGAL Lubricator 1/8" to 1" NPT Pressure range: 7 to 145 PSI Temperature range: 23°F to 158°F



MGAR Regulator 1/8" to 1" NPT Pressure range: 7 to 130 PSI Temperature range: -4°F to 158°F



MSR Miniature regulator 1/8", 1/4" NPT Pressure range: 7 to 130 PSI Temperature range: -4°F to 158°F



MGZ Pressure relief valve 1/8" to 1/2" NPT Pressure range: 0 to 130 PSI Temperature range: -4°F to 158°F



MGV Soft start / dump valve 1/8" to 1/2" NPT Pressure range: 36 to 130 PSI Temperature range: -4°F to 158°F

Grippers



Parallel Grippers with Roller Bearings Gripper Pressure range 15-100 PSI depending on bore size 6, 10, 16, 20, 25, 32, 40 mm bores



Parallel Multi-Finger Grippers Gripper Pressure range 22-100 PSI 120 cycles per minute 16, 20, 25, 32, 40, 50, 63 mm bores



Angular Grippers Gripper Pressure range 15-100 PSI depending on bore size 180 cycles per minute 6, 10, 16, 20, 25, 32 mm bores



180° Grippers Gripper Pressure range 21-100 PSI 60 cycles per minute 10, 16, 20, 25, 32 mm bores



Valves



M3V Inline solenoid valve Port: 1/8" NPT Function: 3/2 Cv: 0.051 Voltage: 12, 24VDC, 24, 120VAC



M4V Inline solenoid valve Port: 1/8", 1/4", 3/8", 1/2" NPT Function: 5/2, 5/3 Cv: 0.67-2.79 Voltage: 12, 24VDC, 24, 120VAC



MPS Manifold Powerstrip™ 2 to 8 stations for M3V/M4V valves Voltage: 12, 24VDC, 24, 120VAC Temperature range: 0°F to 120°F



M4M Inline solenoid valve Port: 1/4" NPT Function: 5/2 Cv: 1.40 Voltage: 12, 24VDC, 24, 120VAC



M4H Inline mechanical valve Port: 1/8", 1/4" NPT Funtion: 5/2, 5/3 Cv: 0.67 - 1.39









M4A Inline solenoid and air pilot Port: 1/8", 1/4" NPT Function: 5/2, 5/3 Cv: 0.78 - 2.79

M4L Inline mechanical valve Port: 1/8*, 1/4* NPT Function: 5/2 Cv: 0.78, 1.39

M4F Foot pedal valve Port: 1/4" NPT Function: 5/2 Cv: 0.78

MASC Flow control valve Port: 1/8", 1/4", 3/8", 1/2" NPT





IMI Norgren Vacuum Generators





Or Annual Contraction

NJ Series Rugged Cylindrical Generators Vacuum levels up to 28.0°Hg Vacuum flows up to 28.0 SCFM



NVDF Series Variable Flow Vacuum Generators Vacuum levels up to 25.0°Hg Vacuum flows up to 120.0 SCFM



NCDF Series Adjustable Air Amplifier/Blowers Vacuum levels up to 9.0"Hg Vacuum flows up to 330.0 SCFM



NDF Series Material Transfer Generators Vacuum levels up to 11.0"Hg Vacuum flows up to 600.0 SCF

IMI Norgren Vacuum Cups

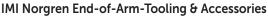
Vacuum flows up to 28.0 SCFM



Vacuum Cups A wide range of styles, materials, and sizes



NCRVT Fully integrated vacuum tool designed for collaborative robots





Custom Solutions Custom vacuum end-of-arm tooling designs available



Spring Levelers Mechanical compensation for uneven surfaces



Mounting Brackets To connect spring levelers and accessories to extrusions



Manifold Blocks For mounting vacuum cups to extrusions and/or distributing vacuum to multiple locations

Warning

Improper selection, misuse, age or malfunction of components used in systems can cause failure in various modes. The system designer is warned to consider the failure modes of all component parts and to provide adequate safeguards to prevent personal injury or damage to equipment or property in the event of such failure modes. System designers and end users are cautioned to consult instruction sheets and specifications available from the factory. The system designer/end user is responsible for verifying that all requirements for the application are met.

Warranty

The products described herein are warranted subject to seller's Standard Terms and Condition of Sale, available at seller's website.

WARNING: Cancer and Reproductive Harm - www.p65warnings. ca.gov.



Our Industrial Automation sector operates four global centers of technical excellence and a sales and service network in 50 countries, as well as manufacturing capability in Europe, Americas and Asia Pacific.

Supported by distributors worldwide.

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Industrial Automation

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